

INSTALLATION INSTRUCTIONS: Rocker Guards, 66-77 Bronco



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Knoxville, TN 37921

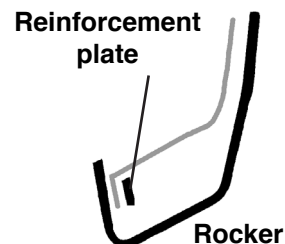
PART #7010-13

CONTENTS:

- 2 Rocker panel guards (7010,11 without tubes, 7012,7013 with tubes)
- 2 Reinforcement strips
- 10 3/8" -16 x 1 1/4" NC Stainless Steel Button-head Cap Screws
- 4 3/8" NC Nyloc Nuts
- 6 3/8" -16 NC Nutserts
- 4 3/8" Stainless Steel Fender Washers
- 6 5/16" -18 x 1 1/4" NC Stainless Steel Hex Head Screws
- 6 5/16" Flat Washers
- 1 Nutsert Installation Tool

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Please read all instructions before beginning. Note: These guards are very heavy, it will be very helpful to have a friend and/or a floor jack or jack stands to help during installation.



1. Hold Rocker Guard up to the vehicle's rocker panel to determine where the ends of the Rocker Guard may need trimmed to clear any fender flares. A cut off wheel, or a jig-saw will work well for trimming the panels. Note: for tubed panels it is best to center the side bar under the door for the best protection and appearance. Make sure the Rocker Guard is positioned so that it will clear the door properly when opening and so it is snug across the bottom of the rocker panel. Depending on the condition of your stock rocker panels it may be necessary to trim the top edge of the Rocker Guard so that it matches the door opening.

2. Once the panel is trimmed to fit, mark and drill the locations on the rocker for the 3/8" attachment holes using the Guard as a guide. Remove the Guard and drill all of the holes to 3/8". Leave the back hole at 3/8". Note: We have included extra hardware to add an additional hole in the front fender if you want, it would be a 3/8" hole.

3. Use a tapered punch or similar to enlarge the 1/2" holes to just large enough for the Nutsert to tap into the hole. (This is approx. 33/64")

4. Insert a Nutsert into each hole. It should take a light tap to get them to seat properly against the sheetmetal.

5. Use supplied tool to set Nutserts in rocker. Note assembly of tool, push Nutsert through rocker hole and tighten 3/8" bolt until it stops. (25lb. torque) Threading in a long 3/8" bolt at this time will allow you to check that the Nutsert is 90° to the surface. If it is not 90°, adjust now, as it will make Rocker installation much easier.

OPTIONAL STEP: while not required, we recommend running a bead of silicon around the edge of the Rocker Guard and around each drilled hole. Allow it to skin over before installing the Guard. This will help keep moisture out from behind the panel. Now is a good time to paint or clear coat the Rocker Guard to prevent rust.

6. Position the Rocker Guard back in position. Loosely attach end bolts, nuts and fender washers. Start ALL of the 3/8" x 1 1/4" Stainless Steel Button Head Cap screws, then continue to tighten all top bolts.

7. From under the Bronco, Drill three 3/8" holes through the rocker lip, using the holes in the Guard as a guide.

8. Note: to do this next step, we have found it is much easier if you jack up the vehicle and remove the rear wheel. With the welded nuts facing the outside of the vehicle, slide the reinforcing strip inside the Rocker Guard so that it matches the holes drilled in step #7. Secure with the 5/16" bolts and washers. Trim the reinforcing strip as necessary to match the Rocker Guard.

9. Repeat for the other side.

LIMITED WARRANTY

James Duff Inc. warrants our products to the original purchaser to be free from defects in materials and workmanship. Warranty periods begin at the date of purchase and varies by product. Shocks have a limited lifetime warranty. Headers, Radiators, Suspension Products, Power Brake Boosters and Master Cylinders have a one year warranty. Adapters and soft goods such as upholstery, vinyl and rubber products have a 90 day warranty. All warranties are to the original purchaser with proof of purchase only. Such obligations under this warranty shall be limited to the repair or replacement, at JDI's discretion, of any assembly or part which upon examination by JDI proves to be defective. Any costs of removal, installation, reinstallation or freight charges are expressly excluded from this warranty. This warranty covers only manufacturers defects, and does not cover product finish or damage resulting from abuse, misuse, negligence, racing, alteration, accident or damage in transit.

All returns must be pre-authorized by JDEI and accompanied with a Return Goods Authorization Number (RGA) and a dated proof of purchase. Returns must be made within 90 days of purchase, packaged in sufficiently to prevent damage in shipment and sent prepaid to JDI, 6609 Bronco Ln., Knoxville, TN 37921 Returns without an RGA# or COD will be refused.

This warranty is expressly in lieu of all other warranties, expressed or implied, including the implied warranties of merchantability and fitness for use. This warranty gives you specific legal rights including other rights that vary from state to state. Some states do not allow limitations on how long an implied warranty lasts, or do not allow the exclusion of limitation of incidental or consequential damages, so the above limitations and/or exclusions may not apply to you.

INSTALLATION INSTRUCTIONS: 1/4" Rocker Guards, 66-77 Bronco

PART #7011, #7013

Note: Guards with Side Tubes use two box #46, without fit together in one?

2 BOX #46 CONTENTS:

- 2 Rocker panel guards (7011 without tubes, 7013 with tubes)
- 2 Reinforcement strips (X7011-04Q)

HARDWARE 6X9 POLY BAG:

- 10 3/8" -16 x 1 1/4" NC Stainless Steel Button-head Cap Screws
- 4 3/8" NC Nyloc Nuts
- 6 3/8" -16 NC Nutserts
- 4 3/8" Stainless Steel Fender Washers
- 6 5/16" -18 x 1 1/4" NC Stainless Steel Hex Head Screws
- 6 5/16" Flat Washers
- 1 Nutsert Installation Tool**
- 1 Instruction Sheet

**Nutsert Installation Tool: To assemble use x701X, 1 star washer, one of the Nutserts and a 3/8" x1" NC Bolt

1. Foam a pillow in the bottom of a box #46.
2. Wrap panels in newspaper and place in boxes with poly bag taped to one of the panels.
3. Foam in top of boxes.
4. Close, stamp, date and initial.

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