INSTALLATION INSTRUCTIONS: 66-77 Bronco Classic Rear Double Shock Mounts

PART# 5500

CONTENTS: 1 Pair - Upper Mounts

4 - Nuts 1 Pair - Lower Mounts

2 - Lower Mounting Bolts

2 - Washers

865.938.6696 www.jamesduff.com 3231 NW Park Dr. Knoxville, TN 37921

> 1/1 6/07

lames Duft

The Bronco Specialists since 1967

INSTRUCTIONS: Please read all the way through before beginning.

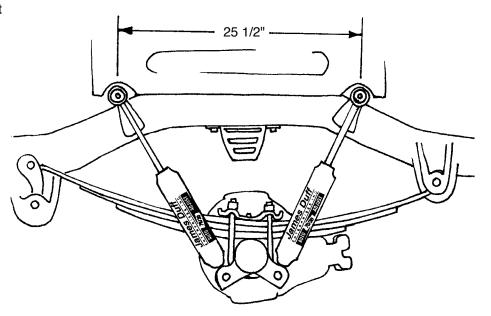
- 1. Jack up the Bronco and place it securely on jack stands. Remove the rear wheels.
- 2. Measure 25 1/2" forward of the end of the upper factory shock mount, mark the wheel well.

CAUTION: Be sure to tie the fuel line away from the wheel well before cutting.

- 3. Using tin snips cut a 2" long x 1" tall half-circle out of the bottom edge of the wheel well, centered on the mark you just made.
- 4. Place the upper shock mount over the frame so that the shock eye is in the center of the notch you cut in the wheel well. If the shock mount is properly located it should look like a mirror image of the stock location.

CAUTION: Be sure to tie the wiring loom and fuel line out of the way when welding on the driver's side.

- 5. Weld in the upper shock mount. On the passenger side, the muffler hanger may need to be mounted to the shock mount.
- 6. Install a shock on the top mount using a nut and washer. Bolt the lower mount loosely on the bottom end of the shock.
- 7. Swing the bottom of the shock back and stretch it down until the lower mount contacts the axle housing and butts against the factory lower shock mount.
- 8. Center it with the factory mount and tackweld it in place.
- 9. Disconnect the shock to avoid melting the lower bushing, then weld the lower mount to the axle housing.
- 10. Repeat for other side.



LIMITED WARRANTY

James Duff Inc. warrants our products to the original purchaser to be free from defects in materials and workmanship. Warranty periods begin at the date of purchase and varies by product. Shocks have a limited lifetime warranty. Headers, Radiators and Suspension Products have a one year warranty. Power Brake Boosters and Master Cylinders have a three year warranty. Adapters and soft goods such as Canvas tops, upholstery, vinyl and rubber products have a 90 day warranty. All warranties are to the original purchaser with proof of purchase only. Such obligations under this warranty shall be limited to the repair or replacement, at JDI's discretion, of any assembly or part which upon examination by JDI proves to be defective. Any costs of removal, installation, reinstallation or freight charges are expressly excluded from this warranty. This warranty covers only manufacturers defects, and does not cover product finish or damage resulting from abuse, misuse, negligence, racing, alteration, accident or damage in transit.

All returns must be pre-authorized by JDEI and accompanied with a Return Goods Authorization Number (RGA) and a dated proof of purchase. Returns must be made within 90 days of purchase, shipped prepaid, packaged in original cartons to prevent damage in shipment and sent to JDI, 3231 NW Park Dr., Knoxville, TN 37921 Returns without an RGA# will be refused.

This warranty is expressly in lieu of all other warranties, expressed or implied, including the implied warranties of merchantability and fitness for use. This warranty gives you specific legal rights including other rights that vary from state to state. Some states do not allow limitations on how long an implied warranty lasts, or do not allow the exclusion of limitation of incidental or consequential damages, so the above limitations and/or exclusions may not apply to you.

SUSPENSION PRODUCT INFORMATION

Modifying your vehicle with JDI products to improve off road performance may result in the vehicle handling differently than a factory equipped vehicle. Taller tires will cause the vehicle's speedometer to read slow, so recalibration is required. Use of oversize tires, suspension lifts, body lifts, and other modifications may raise your vehicle's center of gravity, resulting in an increased tendency for the vehicle to pitch and roll during sudden turns or abrupt maneuvering. Failure to drive with extreme care to prevent loss of control or vehicle roll over may result in injury or death. Drive at a reduced speed to ensure your ability to maintain control of the vehicle under all driving conditions. We recommend installing functional roll bars and cages as well as double shocking all vehicles for more safety and stability on or off road. Always wear seat belts when in a vehicle. Consult your owners manual for recommended tire sizes, safety instruction and warnings unique to your vehicle. It is your responsibility to check state and local laws restricting vehicle height to ensure that modifications to your vehicle are legal.